

**Work Order ID 59576**

Tuesday, June 08, 2010 9:51:12 AM



Page 1

Item ID: D3935-4

Accept



Setup Start



Revision ID:

Item Name: Pylon Wall Protector, RH

Stop



Start Date: 6/8/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 6/17/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: *H*Date: *10-6-08*

Tooling:

Date:

Run Start



QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N):

Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr	Revision Nbr
D3935	B

100



Waterjet

Memo

0.00

*10-6-14*

FLOW CNC Waterjet

1-Cut as per Dwg D3935

Dwg Rev: *B*Prog Rev: *B*

2- Deburr if necessary

*80 10/06/14 ①**①*

110



QC

QC2- Inspect parts off machine FAI/FAIB

0.00

*10-6-14*

Quality Control

Memo

0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 59576**

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Page 2

Item ID: D3935-4

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Setup

Start



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Item Name: Pylon Wall Protector, RH

Stop



Start Date: 6/8/2010 Start Qty: 1.00



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Customer:

Reference:

Approvals:

Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run

Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center ID

120



QC

Quality Control

Operation  
Description

QC8- Inspect parts - second check

Set Up/  
Run Hours

0.00

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

5/06/10

130



Packaging

Packaging

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00

PP 59573

10-6-15 SP R

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/06/10 JF  
MF  
10-6-16

W/O:		WORK ORDER CHANGES					
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**Picklist Print**

Tuesday, June 08, 2010 9:51:17 AM

Page 1

**Work Order ID:** 59576**Parent Item:** D3935-4**Parent Item Name:** Pylon Wall Protector, RH**Start Date:** 6/8/2010**Required Date:** 6/17/2010**Comments:** IPP RevA: New issue DD verified by:EC**Start Qty:** 1.00**Required Qty:** 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	1,369.206	8.048	8.471579		UB 10-6-14	

GE PLASTICS LEXAN SHEET

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT	1369.2068	
111710	64	
112585	155.783	
114032	1149.4238	114032

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DART AEROSPACE LTD	Work Order:	59576
Description: Pylon Wall Protector, RH	Part Number:	D3935-4
Inspection Dwg: D3935 Rev: B		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

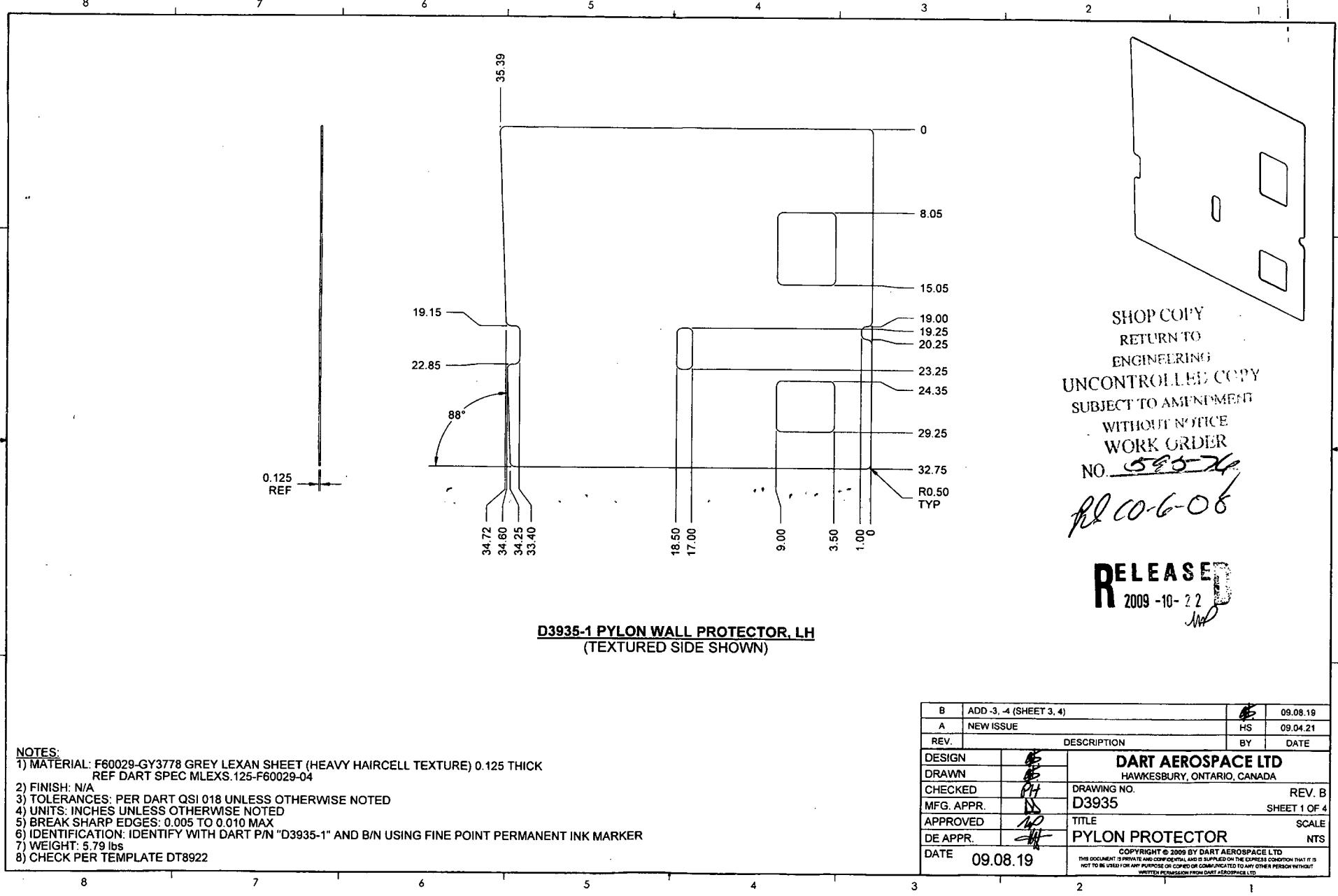
Measured by: <u>HB</u>	Audited by: <u>S</u>	Prototype Approval: N/A		
Date: <u>10-6-14</u>	Date: <u>10/06/14</u>	Date: N/A		
Rev	Date	Change	Revised by	Approved
A	09.11.17	New Issue	KJ	<u>AB</u>

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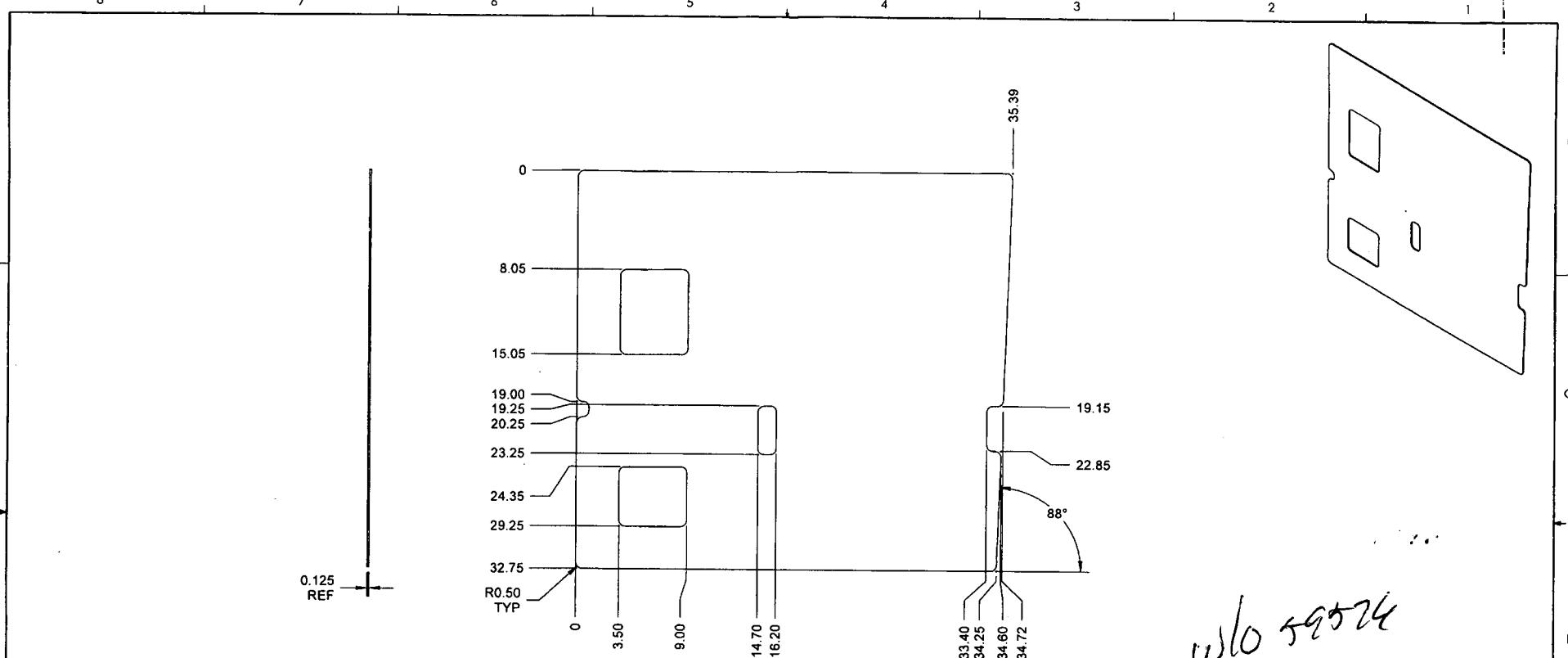
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D3935-2 PYLON WALL PROTECTOR, RH  
(TEXTURED SIDE SHOWN)

RELEASED  
2009-10-22  
W

A NOTES:

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK  
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3935-2" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 5.79 lbs
- 8) CHECK PER TEMPLATE DT8923

DESIGN	<input checked="" type="checkbox"/>	DART AEROSPACE LTD
DRAWN	<input checked="" type="checkbox"/>	HAWKESBURY, ONTARIO, CANADA
CHECKED	<input checked="" type="checkbox"/>	DRAWING NO.
MFG. APPR.	<input checked="" type="checkbox"/>	REV. B
APPROVED	<input checked="" type="checkbox"/>	D3935
DE APPR.	<input checked="" type="checkbox"/>	SHEET 2 OF 4
DATE	09.08.19	TITLE PYLON PROTECTOR NTS

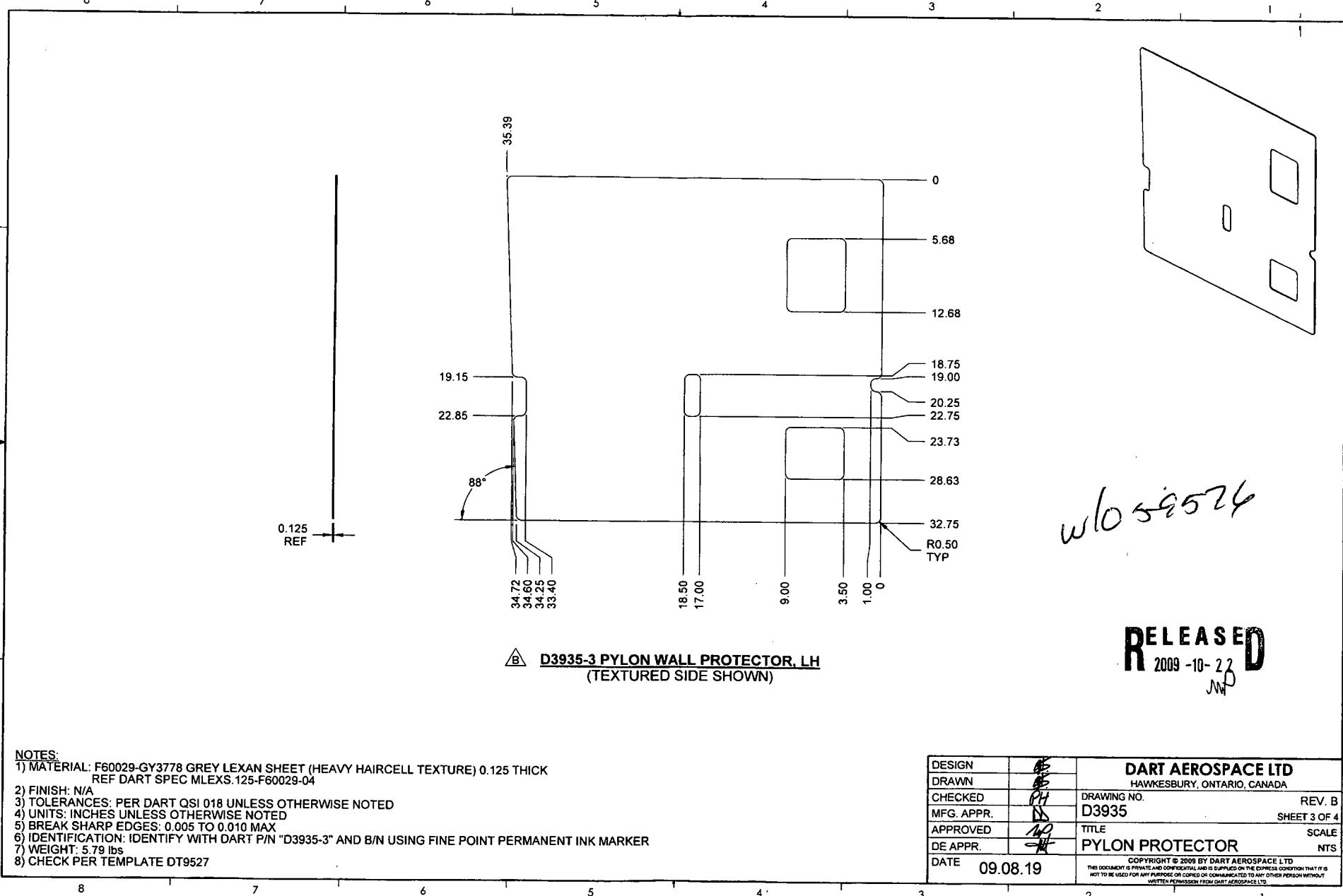
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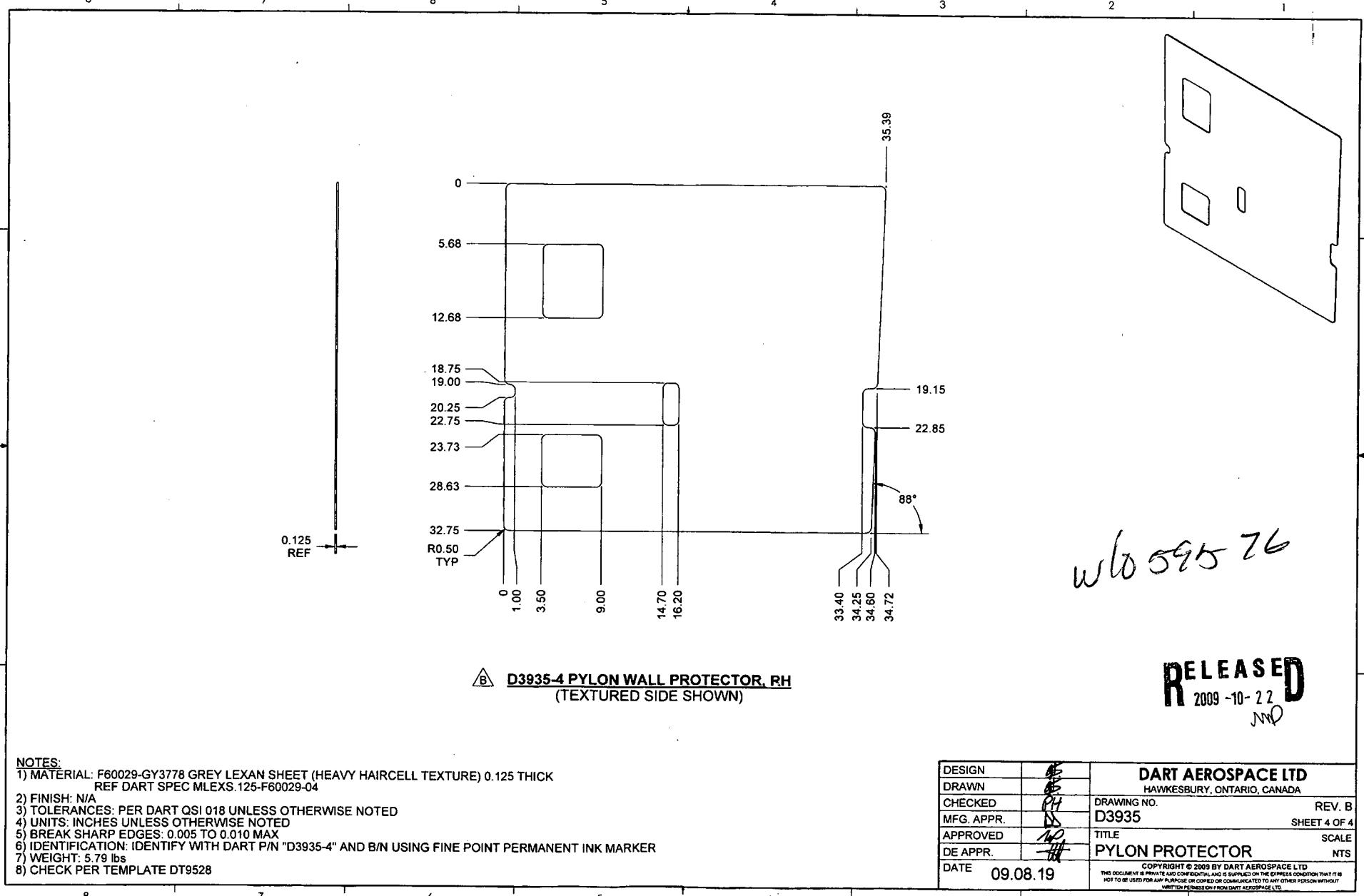


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DESIGN	<i>AB</i>	DART AEROSPACE LTD	
DRAWN	<i>AB</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>AB</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>AB</i>	D3935	SHEET 4 OF 4
APPROVED	<i>AB</i>	TITLE	SCALE
DE APPR.	<i>AB</i>	PYLON PROTECTOR	
DATE	09.08.19	NTS	

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